

## TRUGUARD

P1221.0702

WBM Drilling

### Product Description

TRUGUARD™ is a low molecular weight, highly cationic liquid polyamine supplied as a highly active aqueous solution.

### Features and Benefits

TRUGUARD™ protects water sensitive shales and clays by decreasing the shale's tendency to absorb water, swell and slough-off. It improves borehole stability and helps promote gauge hole. As additional benefits, fluid loss and bit balling are often reduced when using this product. Due to its low molecular weight, TRUGUARD™ will have little, if any, effect on the rheology of a drilling fluid, i.e. viscosity, while still affording excellent shale inhibition.

### International Shipping References

Transportation of TRUGUARD™ is not restricted by any regulatory agency.

### Safe Handling Recommendations

Utilize normal precautions for employee protection when handling chemical products. Utilize appropriate respirator, gloves, goggles and apron. Refer to the Material Safety Data Sheet (MSDS) for this product prior to use.

### Typical Physical Properties

- Physical State: Liquid
- Max Temperature: 300
- Reservoir Compatible: Both
- Category: Shale Inhibitors
- Sub Category: Cationic Polyamine
- Product Tier: Regular
- SG value: 1.09
- Appearance: Amber Liquid
- Specific Gravity (25 °C): 1.08 - 1.10
- Viscosity (neat) @ 25 °C: 80 - 120 cP
- pH (1% solution): 5.0 - 6.5
- Flash Point: >100 °C
- Freezing Point: -7 °C
- Solubility in water: Infinite

### Product Function

TRUGUARD™ functions primarily as a shale inhibitor or encapsulator. TRUGUARD™ can also be used as a clay stabilizer in workover and completion fluids, fracturing fluids and acidizing treatments.

### Recommended Treatment

A typical dosage rate is 1.0 – 2.0 ppb as supplied. However, dosage rates of up to 3.0 – 5.0 ppb may be required depending upon the reactivity of the shale and the amount of shale to be drilled.

### Standard Packing

TRUGUARD™ is supplied in bulk, 275 gal. non-returnable semi-bulk containers, or 55 gal. non-returnable plastic drums.

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